What is a Diffused Silicon Pressure Sensor and How Does It Work

A <u>diffused silicon pressure sensor</u> is a sensor that uses the piezoresistive effect principle of single-crystal silicon materials to convert pressure into electrical signals for detection, transmission and processing.

Its working principle is: pressure causes the diaphragm to produce micro-displacement, resulting in a change in resistance value, and then outputs an electrical signal corresponding to the pressure.

Diffused Silicon Pressure Sensor

Introduction

A diffused silicon pressure sensor is a high-precision, high-reliability pressure measurement element widely used in modern industry, scientific research and daily life. Based on advanced semiconductor technology and the principle of piezoresistive effect, it can convert pressure signals into electrical signals for transmission, processing and display.

This article will introduce the definition, working principle, structural characteristics, application fields and development trends of diffused silicon pressure sensors in detail.

Definition of diffused silicon pressure sensor

A diffused silicon pressure sensor is a pressure measurement device made using the elastic mechanical properties of silicon materials and the principle of piezoresistive effect. It uses integrated process technology to make strain resistors on single-crystal silicon wafers through doping, diffusion and other steps to form a Wheatstone bridge structure.

When external pressure acts on the sensor diaphragm, the diaphragm produces a micro displacement, causing the resistance value of the strain resistor to change, and then an electrical signal proportional to the pressure is detected and converted through the electronic circuit.

<u>Working principle of diffused silicon pressure</u> sensor

The working principle of diffused silicon pressure sensor is mainly based on the piezoresistive effect and the principle of elastic mechanics. Specifically, its working principle can be divided into the following steps:

- 1. Pressure action and diaphragm deformation:
 - When external pressure acts on the diaphragm of the sensor, the diaphragm undergoes elastic deformation. The diaphragm is usually made of stainless steel or ceramic materials, with good mechanical strength and corrosion resistance.
 - The deformation of the diaphragm is proportional to the pressure, and the deformation is small, usually in the sub-micron order of magnitude.
- 2. Change in resistance value of strain resistor:
 - The core part of the diffused silicon pressure sensor is the strain resistor, which is made along a specific crystal orientation on a single crystal silicon wafer.
 - When the diaphragm is deformed, the strain resistor also deforms, causing its resistance value to change. This change is proportional to the deformation of the diaphragm.
- 3. Wheatstone bridge output electrical signal:
 - Strain resistors constitute the Wheatstone bridge structure. When the resistance of one
 or more resistors changes, the balance state of the bridge is destroyed, and a voltage or
 current signal proportional to the resistance change is output.
 - After the signal is amplified, filtered, etc., an electrical signal output proportional to the pressure can be obtained.
- 4. Signal conversion and transmission:
 - The processed electrical signal can be transmitted to the display instrument, <u>control</u> <u>system</u> or data recording device by wire or wireless.
 - In these devices, the electrical signal is further converted into pressure value, flow value or other related parameters for display, recording or control.

Structural characteristics of diffused silicon

pressure sensor

<u>Diffused silicon pressure sensor</u> has a variety of structural characteristics, which enable it to show excellent performance and reliability in various applications. The following are its main structural features:

1. High precision:

- Since the three parts of the sensor, namely, the sensing, sensitive conversion and detection, are realized by the same component, there is no intermediate conversion link, so it has high precision.
- The accuracy of the diffused silicon pressure sensor can usually reach 0.1% or higher, which is suitable for occasions with high measurement accuracy requirements.

2. High sensitivity:

- The sensitivity factor of the silicon strain resistor is 50 to 100 times higher than that of the metal strain gauge, so the sensitivity of the sensor is very high.
- High sensitivity enables the sensor to detect tiny pressure changes and output corresponding electrical signals.

3. Good stability:

- Since the working unipolar deformation is as low as the micro-strain order of magnitude, the maximum displacement of the elastic chip is in the sub-micron order of magnitude, so the sensor has good stability.
- There will be no drift or performance degradation after long-term use, which is suitable for occasions that require long-term stable operation.

4. Strong corrosion resistance:

- Silicon material has excellent chemical corrosion resistance, so diffused silicon pressure sensors have good adaptability to a variety of media.
- Even non-isolated diffused silicon pressure sensors can resist the corrosion of the medium to a certain extent.
- 5. Small size and light weight:

- The sensor is manufactured using an integrated process and has no transmission parts, so it is small and light.
- This makes the sensor easy to install and maintain, and suitable for occasions with limited space.
- 6. Wide measurement range:
 - The range of the diffused silicon pressure sensor can be adjusted as needed, and is suitable for measuring pressures ranging from a few KPa to hundreds of MPa.
 - This allows the sensor to be widely used in various pressure measurement occasions.

Application fields of diffused silicon pressure

sensors

Due to its advantages of high precision, high sensitivity, good stability, strong corrosion resistance, small size and light weight, diffused silicon pressure sensors are widely used in various fields. The following are its main application areas:

- 1. Industrial Automation Control:
 - In industrial automation control systems, diffused silicon pressure sensors are often used to measure parameters such as liquid level, flow, and pressure.
 - These parameters are crucial for the stable operation of the control system and the optimization of the process.

2. Aerospace:

- In the aerospace field, diffused silicon pressure sensors are used to measure key parameters such as aerodynamic performance and engine pressure of aircraft, rockets and other aircraft.
- These parameters are of great significance for the safe flight and performance evaluation of aircraft.

3. Petrochemical:

- In the petrochemical industry, diffused silicon pressure sensors are often used to measure the pressure parameters of equipment such as pipelines and storage tanks.
- These parameters are crucial to ensure the safe operation of equipment and prevent accidents.

4. Automobile Manufacturing:

- In the automotive manufacturing industry, diffused silicon pressure sensors are used to measure key parameters such as tire pressure and engine oil pressure.
- These parameters are of great significance for improving the driving safety and comfort of automobiles.

5. Medical equipment:

- In medical equipment, diffused silicon pressure sensors are often used to measure physiological parameters such as blood pressure and respiratory pressure.
- These parameters are of great significance to doctors' diagnosis and treatment decisions.

6. Environmental monitoring:

- In the field of environmental monitoring, diffused silicon pressure sensors are used to measure parameters such as atmospheric pressure and water quality pressure.
- These parameters are of great significance for evaluating environmental quality and predicting natural disasters.

Development trend of diffused silicon pressure

sensors

With the continuous advancement of science and technology and the increasing demand for applications, diffused silicon pressure sensors are moving towards higher accuracy, higher sensitivity, smaller size, intelligence, and networking. The following are its main development trends:

1. Improve accuracy and sensitivity:

- Further improve the accuracy and sensitivity of sensors by improving manufacturing processes and material selection.
- This will enable sensors to detect smaller pressure changes and output more accurate measurement results.
- 2. Reduce volume and weight:

- With the continuous advancement of integration processes, the volume and weight of sensors will be further reduced.
- This will make the sensor easier to install and maintain, and suitable for more occasions with limited space.

3. Intelligent and networked:

- Combine sensors with microprocessors, network communications and other technologies to realize the intelligence and networking of sensors.
- This will enable sensors to autonomously perform data processing, fault diagnosis and remote monitoring functions, improving the reliability and ease of use of the system.

4. Multi-function integration:

- Integrate multiple functions into one sensor, such as temperature measurement, humidity measurement, etc.
- This will enable sensors to measure multiple parameters at the same time, improving the overall performance and cost performance of the system.

5. Enhance corrosion resistance and high temperature resistance:

- Enhance the corrosion resistance and high temperature resistance of sensors by improving material selection and surface treatment processes.
- This will make sensors suitable for more harsh environments and special applications.

Conclusion

As a high-precision and high-reliability pressure measurement element, diffused silicon pressure sensors play an important role in <u>industrial automation control</u>, aerospace, petrochemicals, automobile manufacturing, medical equipment and <u>environmental monitoring</u>.

With the continuous advancement of science and technology and the increasing demand for applications, diffused silicon pressure sensors are developing towards higher precision, higher sensitivity, smaller size, intelligence, and networking.

In the future, diffused silicon pressure sensors will be widely used in more fields and bring more convenience and benefits to human production and life.

About IoT Cloud Platform

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FAQs

The following are the common questions and answers about diffused silicon pressure sensors:

Q: What is a diffused silicon pressure sensor?

A: A diffused silicon pressure sensor is a sensor made using the elastic mechanical properties of silicon materials, which can convert pressure into electrical signal output.

Q: What are the main application areas of diffused silicon pressure sensors?

A: Mainly used in industrial automation control, medical equipment, aerospace, automotive electronics and other fields.

Q: What are the advantages of diffused silicon pressure sensors?

A: High sensitivity, high precision, good stability, small size, light weight, etc.

Q: What are the possible faults of diffused silicon pressure sensors during use?

A: There may be problems such as reading deviation, zero drift, and line disconnection.

Q: How to troubleshoot the problem of reading deviation of diffused silicon pressure sensors?

A: Check whether the connection line is loose or disconnected, reconnect and check; confirm whether the environmental conditions have changed, and adjust if there are changes.

Q: What problems may occur after the diffused silicon pressure sensor runs for a long time?

A: There may be zero drift, aging and loosening of internal components.

Q: How to prevent the diffused silicon pressure sensor from electromagnetic interference?

A: Ensure that the housing of the sensor and the diffused silicon pressure transmitter are grounded as a whole, and the signal line must not be mixed with the power line to avoid strong electromagnetic interference.

Q: Does the diffused silicon pressure sensor require regular maintenance?

A: Yes, regular maintenance can improve the reliability and service life of the device. Weekly and monthly inspections are recommended, including dust removal, inspection of electrical components, etc.

Q: What is the measuring range of the diffused silicon pressure sensor?

A: The measuring range varies depending on the specific model, generally ranging from -100kPa~100MPa.

Q: Can the diffused silicon pressure sensor be used in a high temperature environment?

A: The high temperature resistance is limited. Usually the accuracy can be guaranteed within the range of -10° C \sim 60 $^{\circ}$ C. Exceeding this range may lead to performance degradation.

Q: What is a diffused silicon pressure sensor?

A: The diffused silicon pressure sensor is a pressure sensor developed on the basis of transistors. It uses the principle of changes in material properties during the diffusion process of polysilicon in silicon wafers to realize the conversion and measurement of pressure signals.

Q: What is the main role of diffused silicon pressure sensors in industrial automation control?

A: In industrial automation control, diffused silicon pressure sensors are mainly used to measure the pressure of fluids or gases, and convert the pressure signal into an electrical signal for monitoring and control.

Q: What are the advantages of diffused silicon pressure sensors?

A: Diffused silicon pressure sensors have the advantages of high precision, high reliability, fast response speed and good long-term stability.

Q: How does a diffused silicon pressure sensor work?

A: The sensing unit of a diffused silicon pressure sensor consists of two silicon wafers, with a thin and small chamber formed in the center of the two silicon wafers, and metal electrodes are plated on the inside. When pressure is applied to the top of the sensing unit in the form of liquid or gas, the diffused silicon wafer will bend and deform, resulting in changes in capacitance and resistance values, and finally outputting corresponding electrical signals.

Q: What are the common faults of diffused silicon pressure sensors in industrial automation control?

A: Common faults of diffused silicon pressure sensors in industrial automation control include reading deviation, zero drift, line disconnection, and abnormal output signals.

Q: How to solve the problem of diffused silicon pressure sensor reading deviation?

A: The problem of diffused silicon pressure sensor reading deviation can be solved by recalibrating the sensor, checking whether the range setting is correct, and selecting the appropriate sensor type and installation method according to the characteristics of the measured medium.

Q: What is the cause of zero drift of diffused silicon pressure sensors?

A: The reason for the zero drift of the diffused silicon pressure sensor may be that the internal components of the sensor are aged and loose after a long period of operation, or the wiring problem causes inaccurate readings.

Q: How to solve the problem of zero drift of the diffused silicon pressure sensor?

A: The problem of zero drift of the diffused silicon pressure sensor can be solved by recalibrating the sensor, checking and reconnecting or replacing the wiring.

Q: What environmental factors should be paid special attention to in industrial applications of diffused silicon pressure sensors?

A: In industrial applications, diffused silicon pressure sensors need to pay special attention to changes in ambient temperature and humidity, as well as factors such as mechanical vibration that may affect the accuracy of the sensor.

Q: In what fields are diffused silicon pressure sensors widely used?

A: Diffused silicon pressure sensors are widely used in industrial automation control, medical equipment, aerospace, automotive electronics, and military fields.

Q: What are the applications of diffused silicon pressure sensors in aerospace?

A: Diffused silicon pressure sensors are widely used in aerospace to monitor key parameters such as air pressure, oil pressure, and hydraulic pressure of aircraft or spacecraft to ensure flight safety and stability.

Q: What are the advantages of diffused silicon pressure sensors in aerospace?

A: Diffused silicon pressure sensors have the advantages of high precision, high reliability, good long-term stability and strong overload resistance, which are very suitable for the demand for high-precision and high-reliability pressure measurement in the aerospace field.

Q: What challenges do diffused silicon pressure sensors face in aerospace?

A: The challenges faced by diffused silicon pressure sensors in aerospace include stability under extreme environmental conditions (such as high temperature, low temperature, high vacuum, etc.), radiation resistance, and zero drift and accuracy retention after long-term operation.

Q: How to ensure the accuracy and reliability of diffused silicon pressure sensors in aerospace?

A: To ensure the accuracy and reliability of diffused silicon pressure sensors in aerospace, strict quality control and testing are required, including the selection of high-quality materials and processes, environmental adaptability testing, and long-term stability and reliability testing.

Q: How do diffused silicon pressure sensors cope with extreme temperature changes in aerospace?

A: Diffused silicon pressure sensors usually use special temperature compensation technology and materials to ensure high accuracy and stability under extreme temperature changes. In addition, the design of the sensor also needs to consider the impact of factors such as thermal expansion and thermal stress on measurement accuracy.

Q: What are the precautions for the installation and maintenance of diffused silicon pressure sensors in aerospace?

A: When installing diffused silicon pressure sensors, it is necessary to ensure that they are correctly positioned, firmly fixed, and protected from mechanical shock and vibration. In terms of maintenance, it is necessary to regularly check whether the sensor's connection lines, interfaces, and appearance are intact, and perform necessary cleaning and calibration work.

Q: What is the service life of diffused silicon pressure sensors in aerospace?

A: The service life of diffused silicon pressure sensors depends on many factors, including the use environment, workload, maintenance, etc. In the aerospace field, due to the harsh environment and extremely high requirements for sensor accuracy and reliability, the service life of the sensor may be relatively short and requires regular replacement and maintenance.

Q: How do diffused silicon pressure sensors compare with other types of sensors in aerospace?

A: Compared with other types of sensors, diffused silicon pressure sensors have higher accuracy, reliability and stability in aerospace. In addition, its small size, light weight and easy integration also make it one of the preferred sensors in the aerospace field.

Q: What are the applications of diffused silicon pressure sensors in medical equipment?

A: Diffused silicon pressure sensors are widely used in medical equipment such as blood pressure monitors, dialysis machines, infusion pumps, etc. to accurately measure the pressure of liquids and ensure the normal operation and treatment effect of medical equipment.

Q: What are the advantages of diffused silicon pressure sensors in medical equipment?

A: The advantages of diffused silicon pressure sensors in medical equipment are mainly reflected in high accuracy, high stability, low power consumption and fast response. These characteristics enable the sensor to accurately and real-time monitor the patient's physiological parameters, providing doctors with reliable diagnostic basis.

Q: How do diffused silicon pressure sensors help medical equipment improve treatment effects?

A: By accurately measuring the pressure of the liquid, the diffused silicon pressure sensor can ensure that medical equipment such as infusion pumps and dialysis

machines work according to preset parameters, thereby avoiding excessive or insufficient treatment and improving the treatment effect.

Q: What are the installation locations of diffused silicon pressure sensors in medical equipment?

A: The installation location of diffused silicon pressure sensors in medical equipment depends on the specific application scenario. For example, in a blood pressure monitor, the sensor is usually installed inside a cuff or a sphygmomanometer to measure the patient's blood pressure; in a dialysis machine, the sensor may be installed in the dialysate pipeline to monitor the pressure of the dialysate.

Q: What standards or certifications do diffused silicon pressure sensors need to meet in medical equipment?

A: Diffused silicon pressure sensors need to meet relevant medical industry standards or certifications in medical equipment, such as ISO 13485 medical device quality management system certification, CE certification, etc. These standards and certifications ensure the quality and safety of the sensor, making it suitable for the field of medical equipment.

Q: What is the maintenance cycle of diffused silicon pressure sensors in medical equipment?

A: The maintenance cycle of diffused silicon pressure sensors in medical devices depends on multiple factors, such as the use environment, workload, and the quality and performance of the sensor. Generally speaking, sensors need to be inspected, cleaned, and calibrated regularly to ensure their accuracy and reliability. The specific maintenance cycle should be determined according to the device's instruction manual or the manufacturer's recommendations.

Q: How does diffused silicon pressure sensor compare with other types of sensors in medical devices?

A: Compared with other types of sensors, diffused silicon pressure sensors have higher accuracy and stability in medical devices. In addition, its small size, light weight, and easy integration also make it one of the preferred sensors in the field of medical devices. However, different types of sensors have different characteristics and applicable scenarios, so in actual applications, they need to be selected according to specific needs.

Q: What is the service life of diffused silicon pressure sensors in medical devices?

A: The service life of diffused silicon pressure sensors depends on multiple factors, including the use environment, workload, maintenance, etc. In medical equipment, due to the need for long-term stable operation and high precision requirements, the service life of the sensor may be relatively short. However, through reasonable maintenance and care, the service life of the sensor can be extended and its reliability can be improved.

Q: What are the applications of diffused silicon pressure sensors in automotive electronics?

A: Diffused silicon pressure sensors are widely used in engine management systems, fuel systems, brake systems, and air conditioning systems in automotive electronics to monitor and control various pressure parameters to ensure the normal operation and performance of the car.

Q: How do diffused silicon pressure sensors improve the performance of automotive electronic systems?

A: By accurately measuring various pressure parameters, diffused silicon pressure sensors provide key data support for automotive electronic systems. These data help the engine management system optimize parameters such as fuel injection and ignition timing to improve fuel economy and power performance; they also help the brake system and air conditioning system to achieve more precise control and improve safety and comfort.

Q: What are the installation locations of diffused silicon pressure sensors in automotive electronics?

A: In automotive electronics, the installation location of diffused silicon pressure sensors depends on their application scenarios. For example, in the engine management system, the sensor may be installed on the intake manifold to measure the intake pressure; in the fuel system, the sensor may be installed on the fuel rail to measure the fuel pressure; in the brake system, the sensor may be installed in the brake fluid line to monitor the brake pressure.

Q: What standards and regulations do diffused silicon pressure sensors need to meet in automotive electronics?

A: Diffused silicon pressure sensors need to meet relevant industry standards, national regulations, and specific requirements of automobile manufacturers in automotive electronics. These standards and regulations ensure the quality, safety, and reliability of sensors to meet the stringent requirements of automotive electronic systems. Q: What is the maintenance cycle of diffused silicon pressure sensors in automotive electronics?

A: The maintenance cycle of diffused silicon pressure sensors in automotive electronics depends on multiple factors, including the use environment, workload, and the quality and performance of the sensor. Generally speaking, sensors need to be regularly inspected and replaced according to the maintenance manual of the automobile manufacturer. If the sensor is found to be faulty or the accuracy is reduced, it should be repaired or replaced in time.

Q: How does diffused silicon pressure sensor compare with other types of sensors in automotive electronics?

A: Compared with other types of sensors, diffused silicon pressure sensors have higher accuracy, stability, and reliability in automotive electronics. In addition, its small size, light weight, and easy integration also make it one of the preferred sensors in the field of automotive electronics. However, different types of sensors have different characteristics and applicable scenarios, so in actual applications, they need to be selected according to specific needs.

Q: What is the service life of diffused silicon pressure sensors in automotive electronics?

A: The service life of diffused silicon pressure sensors depends on many factors, including the use environment, workload, maintenance and so on. In automotive electronics, since the sensor needs to operate stably for a long time and meet high precision requirements, its service life may be relatively long. However, the specific service life needs to be determined according to the actual application scenario and the manufacturer's recommendations.

Q: How do diffused silicon pressure sensors cope with harsh environments in automotive electronics?

A: Diffused silicon pressure sensors usually use special packaging and protection measures in automotive electronics to cope with harsh environmental conditions. For example, the sensor may adopt a waterproof and dustproof design to ensure that it can still work normally in a humid or dusty environment. In addition, the sensor may also use high temperature and low temperature resistant materials to adapt to applications under extreme temperature conditions.

Q: What are the applications of diffused silicon pressure sensors in the military field?

A: Diffused silicon pressure sensors are widely used in the military field in fighter jet engine turbulence control and hydraulic systems, aircraft embedded atmospheric data sensing systems, missile fuze safety systems and one-dimensional ballistic corrections.

Q: Why are diffused silicon pressure sensors suitable for use in the military field?

A: Because diffused silicon pressure sensors have the characteristics of high precision, high stability, and strong corrosion resistance, they can meet the high precision and high reliability requirements of military equipment for pressure measurement.

Q: What is the role of diffused silicon pressure sensors in missile systems?

A: In missile systems, diffused silicon pressure sensors can be used in missile fuze safety systems to monitor pressure changes during missile flight in real time to ensure that the missile is detonated under predetermined conditions.

Q: What are the applications of diffused silicon pressure sensors in aircraft?

A: In aircraft, diffused silicon pressure sensors can be used in embedded atmospheric data sensing systems to measure key parameters such as aircraft speed, altitude, and airspeed, providing accurate data support for flight control.

Q: What problems may occur with diffused silicon pressure sensors after long-term operation of military equipment?

A: After long-term operation, diffused silicon pressure sensors may have problems such as zero drift and aging of internal components, and require regular calibration and maintenance.

Q: How to ensure the reliability of diffused silicon pressure sensors in the military field?

A: The reliability of diffused silicon pressure sensors in the military field can be improved by selecting high-quality sensors, regular calibration and maintenance, and adopting redundant design.

Q: What is the development trend of diffused silicon pressure sensors in the military field?

A: With the continuous development of military technology, the requirements for sensors are getting higher and higher. In the future, diffused silicon pressure sensors will develop towards higher accuracy, higher stability, smaller size and lower power consumption.

Q: What does diffused silicon pressure sensor mainly measure in water supply applications?

A: In water supply applications, diffused silicon pressure sensors mainly measure the pressure of the water supply system, including the water pressure in the pipe, the outlet pressure of the water pump, etc.

Q: How do diffused silicon pressure sensors improve the efficiency of the water supply system?

A: By accurately measuring the pressure of the water supply system, diffused silicon pressure sensors can provide key data for the control of the water supply system. These data help the system optimize the operating status of the water pump, adjust the opening of the valve, etc., thereby improving the efficiency of the water supply system and reducing energy waste.

Q: What are the common installation locations of diffused silicon pressure sensors in water supply applications?

A: In water supply applications, diffused silicon pressure sensors are usually installed at the outlet pipes of water supply pump stations, key nodes of the pipe network, and water inlet pipes at the user end. These locations can accurately reflect the pressure conditions of the water supply system.

Q: What challenges may diffused silicon pressure sensors encounter in water supply applications?

A: In water supply applications, diffused silicon pressure sensors may face challenges such as water hammer and pressure fluctuations. Water hammer is a pressure shock caused by a sudden change in the water flow velocity in the pipe, which may damage the sensor. Pressure fluctuations may cause unstable sensor readings and affect measurement accuracy.

Q: How to deal with the impact of water hammer on diffused silicon pressure sensors in water supply applications?

A: In order to deal with the impact of water hammer on diffused silicon pressure sensors, the following measures can be taken: install pressure wave dampers or buffer boxes at key locations of the water supply system to reduce the impact of water hammer on the sensor; optimize the design and operation parameters of the water supply system to reduce the possibility of water hammer.

Q: What standards and requirements do diffused silicon pressure sensors need to meet in water supply applications?

A: Diffused silicon pressure sensors need to meet relevant industry standards, national regulations, and specific requirements of water supply companies in water supply applications. These standards and requirements usually involve aspects such as sensor accuracy, stability, reliability, and protection level.

Q: How to maintain diffused silicon pressure sensors in water supply applications?

A: The maintenance of diffused silicon pressure sensors in water supply applications mainly includes regularly checking whether the sensor connection lines are loose or disconnected, cleaning the sensor housing and sensing surface to remove dirt and sediment, and calibrating and recalibrating as needed. In addition, it is also necessary to pay attention to the protection level of the sensor to avoid it from being affected by water immersion or humid environments.

Q: What is the service life of diffused silicon pressure sensors in water supply applications?

A: The service life of diffused silicon pressure sensors depends on many factors, including the use environment, workload, maintenance, etc. In water supply applications, if the sensor is properly maintained and maintained, its service life is usually longer. However, the specific service life needs to be determined based on the actual application scenario and the manufacturer's recommendations.

Q: How do diffused silicon pressure sensors compare with other types of sensors in water supply applications?

A: Compared with other types of sensors, diffused silicon pressure sensors have the advantages of high precision, high stability, and easy integration in water supply applications. In addition, its small size, light weight, and wide measurement range also make it one of the preferred sensors in the water supply field. However, different types of sensors have different characteristics and applicable scenarios, so they need to be selected according to specific needs in practical applications.

Q: What is the role of diffused silicon pressure sensors in heating systems?

A: Diffused silicon pressure sensors can be used to monitor pressure changes in heating systems to ensure stable operation of the system.

Q: What are the common problems of diffused silicon pressure sensors in heating applications?

A: Common problems include reading deviation, zero drift, line disconnection, etc.

Q: What is reading deviation and what are the possible reasons?

A: Reading deviation means that the pressure value output by the sensor does not match the actual pressure value. The possible reason is that the sensor accuracy is affected by poor contact of the terminal or environmental changes.

Q: How to solve the problem of reading deviation?

A: You can check whether the connection line between the sensor and the receiver is loose or disconnected, reconnect it and check the reading; at the same time, confirm whether the temperature, humidity and other parameters of the sensor's environment have changed. If there are any changes, corresponding adjustments need to be made.

Q: What is zero drift and what are the possible causes?

A: Zero drift refers to the change in the signal value output by the sensor under no pressure over time. The possible reasons are aging, looseness or wiring problems of the internal components of the sensor after long-term operation.

Q: How to solve the problem of zero drift?

A: You can recalibrate the sensor and adjust its output value to the standard value under no pressure; at the same time, check whether the connection line port is loose or has poor contact, and reconnect or replace the connection line.

Q: What are the possible reasons for the disconnection of the diffused silicon pressure sensor line?

A: The disconnection of the line may be due to the long use of the sensor, the aging of the internal line components leading to the breakpoint; or the mechanical vibration and other factors in the environment where the sensor is located causing the line to be damaged.

Q: How to solve the problem of line disconnection?

A: It is necessary to check the sensor connection line to check whether it is disconnected or poorly connected to the receiving end; if the line is found to be damaged, it is necessary to replace and recalibrate the sensor in time.

Q: In heating applications, how to maintain diffused silicon pressure sensors?

A: The sensor connection lines and environmental conditions should be checked regularly to ensure that it is in good working condition; at the same time, the sensor

should be calibrated and maintained regularly to improve its service life and reliability.

 $Q\colon$ What factors should be considered when selecting a diffused silicon pressure sensor?

A: When selecting a sensor, the pressure type, range size, output range, accuracy index and other requirements of the heating system should be considered; at the same time, the size of the sensor, the form of the output line and special operating conditions should also be considered.

Q: What are the applications of diffused silicon pressure sensors in the coal industry?

A: Diffused silicon pressure sensors can be used to monitor gas pressure in coal mines, pressure changes in hydraulic systems, etc., to ensure the safety and stability of coal mine production.

Q: What are the common problems of diffused silicon pressure sensors in the coal industry?

A: Common problems include inaccurate readings, zero drift, line failures, etc.

Q: What are the possible reasons for inaccurate readings?

A: Inaccurate readings may be caused by poor contact of the terminal blocks, environmental interference with the sensor (such as temperature and humidity changes), or aging of the internal components of the sensor.

Q: How to solve the problem of inaccurate readings?

A: You can check whether the connection line of the sensor is loose or disconnected, reconnect and confirm that the connection is good; at the same time, confirm whether the temperature, humidity and other parameters of the environment where the sensor is located are stable, and make corresponding adjustments if necessary. In addition, the sensor needs to be calibrated and maintained regularly to ensure its accuracy and stability.

Q: What is zero drift and what impact does it have on the coal industry?

A: Zero drift refers to the phenomenon that the signal value output by the sensor under no pressure changes over time. In the coal industry, zero drift may cause false alarms or missed alarms in the monitoring system, affecting production safety.

Q: How to solve the problem of zero drift?

A: You can recalibrate the sensor and adjust its output value to the standard value under no pressure; at the same time, check whether the connection line is loose or has poor contact, and make corresponding repairs or replacements.

Q: What are the possible causes of line failure?

A: Line failure may be caused by long-term use of the sensor, aging, damage or external mechanical damage of the internal line components.

Q: How to solve the problem of line failure?

A: Check whether the sensor connection line is disconnected or damaged. If necessary, replace the new connection line and recalibrate the sensor to ensure its normal operation.

Q: How to maintain the diffused silicon pressure sensor in the coal industry?

A: The sensor should be cleaned and inspected regularly to ensure that there is no dust and dirt on its surface; at the same time, avoid excessive shock and vibration of the sensor to avoid damage to its internal components. In addition, the sensor needs to be calibrated and maintained regularly to extend its service life and maintain its accuracy.

Q: How to choose a diffused silicon pressure sensor suitable for the coal industry?

A: When selecting a sensor, the actual working environment and requirements in the coal mine, such as temperature, humidity, pressure range, etc., need to be considered; at the same time, factors such as the accuracy, stability, reliability and service life of the sensor need to be considered. Choosing brand products with high quality and good after-sales service is also an important guarantee to ensure the stable operation of the sensor in the coal industry.

Q: What does the diffused silicon pressure sensor mainly measure in refrigeration?

A: In refrigeration, diffused silicon pressure sensors mainly measure the pressure in the refrigeration system, such as the pressure at the condenser, evaporator, compressor inlet and outlet, and the pressure change of the refrigerant.

Q: How do diffused silicon pressure sensors improve the efficiency of the refrigeration system?

A: By accurately measuring the pressure in the refrigeration system, diffused silicon pressure sensors can provide key data for the control of the refrigeration system. These data help the system optimize the working status of the compressor, adjust the opening of the expansion valve, etc., thereby improving the efficiency of the refrigeration system and reducing energy consumption.

Q: What are the common installation locations of diffused silicon pressure sensors in refrigeration applications?

A: In refrigeration applications, diffused silicon pressure sensors are usually installed at key locations such as compressor inlet and outlet, condenser inlet and outlet, evaporator inlet and outlet, and before and after the expansion valve to monitor the pressure changes at these locations.

Q: What challenges may diffused silicon pressure sensors encounter in refrigeration applications?

A: In refrigeration applications, diffused silicon pressure sensors may face challenges such as refrigerant leakage, pressure fluctuations, and extreme temperature changes. These challenges may cause inaccurate sensor readings or damage the sensor.

Q: How to deal with the impact of refrigerant leakage on diffused silicon pressure sensors?

A: In order to deal with the impact of refrigerant leakage on diffused silicon pressure sensors, the following measures can be taken: regularly check the sealing of the refrigeration system, promptly discover and repair leakage points; when installing the sensor, ensure the sealing and connection reliability of the sensor to prevent refrigerant leakage from damaging the sensor.

Q: What standards and requirements do diffused silicon pressure sensors need to meet in refrigeration applications?

A: Diffused silicon pressure sensors need to meet relevant industry standards, national regulations and specific requirements of refrigeration equipment in refrigeration applications. These standards and requirements usually involve aspects such as sensor accuracy, stability, reliability and protection level.

Q: How to maintain diffused silicon pressure sensors in refrigeration applications?

A: The maintenance of diffused silicon pressure sensors in refrigeration applications mainly includes regularly checking whether the sensor connection lines are loose or disconnected, cleaning the sensor housing and sensing surface to remove dirt and deposits, and calibrating and recalibrating as needed. In addition, it is also necessary to pay attention to the protection level of the sensor to prevent it from being eroded by refrigerants, moisture and other substances.

Q: What is the service life of diffused silicon pressure sensors in refrigeration applications?

A: The service life of a diffused silicon pressure sensor depends on many factors, including the use environment, workload, maintenance, etc. In refrigeration applications, if the sensor is properly maintained and maintained, its service life is usually longer. However, the specific service life needs to be determined according to the actual application scenario and the manufacturer's recommendations.

Q: What are the advantages of diffused silicon pressure sensors in refrigeration applications compared with other types of sensors?

A: Compared with other types of sensors, diffused silicon pressure sensors have the advantages of high precision, high stability, and easy integration in refrigeration applications. In addition, its small size, light weight, and wide measurement range also make it one of the preferred sensors in the refrigeration field.

Q: What does the diffused silicon pressure sensor mainly measure in the chemical industry?

A: In the chemical industry, the diffused silicon pressure sensor mainly measures the pressure changes in various chemical reactions, including the pressure in reactors, storage tanks, pipelines, etc.

Q: How do diffused silicon pressure sensors improve the safety of chemical production?

A: By accurately measuring the pressure changes in the chemical production process, the diffused silicon pressure sensor can promptly detect potential safety hazards, such as abnormal pressure increases or decreases, thereby triggering the alarm system or taking other safety measures to ensure the safety of chemical production.

Q: What are the common installation locations of diffused silicon pressure sensors in chemical applications?

A: In chemical applications, diffused silicon pressure sensors are usually installed in key locations such as reactors, storage tanks, pipelines, valves, etc. to monitor pressure changes in these locations and ensure the stability and safety of chemical production.

Q: What challenges may diffused silicon pressure sensors encounter in chemical applications?

A: In chemical applications, diffused silicon pressure sensors may face challenges such as high temperature, high pressure, and corrosive media. These challenges may cause sensor performance degradation or damage, thereby affecting the stability and safety of chemical production.

Q: How to deal with the impact of high temperature on diffused silicon pressure sensors?

A: In order to deal with the impact of high temperature on diffused silicon pressure sensors, you can choose a sensor model with high temperature tolerance and ensure that the operating temperature of the sensor is within its rated range. In addition, heat dissipation measures such as installing a radiator or using a fan can be taken to reduce the operating temperature of the sensor.

Q: What standards and requirements do diffused silicon pressure sensors need to meet in chemical applications?

A: Diffused silicon pressure sensors need to meet relevant industry standards, national regulations, and specific requirements of chemical equipment in chemical applications. These standards and requirements usually involve aspects such as sensor accuracy, stability, reliability, protection level, and explosion-proof performance.

Q: How to maintain diffused silicon pressure sensors in chemical applications?

A: The maintenance of diffused silicon pressure sensors in chemical applications mainly includes regularly checking whether the sensor connection lines are loose or disconnected, cleaning the sensor housing and sensing surface to remove dirt and deposits, and calibrating and recalibrating as needed. In addition, it is also necessary to pay attention to the protection level and explosion-proof performance of the sensor to ensure that it can work normally in harsh chemical environments.

Q: What is the service life of diffused silicon pressure sensors in chemical applications?

A: The service life of diffused silicon pressure sensors depends on many factors, including the use environment, workload, maintenance, etc. In chemical applications, if the sensor is properly maintained and maintained, and the sensor model suitable for the environment is selected, its service life is usually longer. However, the specific service life needs to be determined based on the actual application scenario and the manufacturer's recommendations.

Q: How does the diffused silicon pressure sensor compare with other types of sensors in chemical applications?

A: Compared with other types of sensors, diffused silicon pressure sensors have the advantages of high precision, high stability, and easy integration in chemical applications. In addition, its small size, light weight, and wide measurement range also make it one of the preferred sensors in the chemical industry. Compared with other types of pressure sensors, diffused silicon pressure sensors also excel in corrosion resistance and explosion-proof performance.

Q: What does diffused silicon pressure sensor mainly measure in food processing?

A: In food processing, diffused silicon pressure sensors mainly measure the pressure changes inside food processing equipment (such as mixers, homogenizers, filling machines, etc.) and the pressure in food delivery pipelines.

Q: How do diffused silicon pressure sensors improve the efficiency of food processing?

A: By accurately measuring the pressure changes during food processing, diffused silicon pressure sensors can monitor the operating status of the equipment in real time, ensure that the equipment works at the optimal pressure, and thus improve the efficiency of food processing.

Q: What are the common installation locations of diffused silicon pressure sensors in food processing?

A: In food processing, diffused silicon pressure sensors are usually installed at the inlet and outlet of food processing equipment, pipeline connections, storage tanks and other locations to monitor pressure changes at these locations.

Q: What challenges may diffused silicon pressure sensors encounter in food processing?

A: In food processing, diffused silicon pressure sensors may face challenges such as food residues, corrosion, high temperature, and high pressure. These challenges may cause sensor performance degradation or damage, thereby affecting the stability and safety of the food processing process.

Q: How to deal with the impact of food residues on diffused silicon pressure sensors?

A: In order to deal with the impact of food residues on diffused silicon pressure sensors, the sensors can be cleaned and disinfected regularly to ensure that there is no food residue on the sensor surface. In addition, it is also key to choose sensor models that are easy to clean and disinfect.

Q: What standards and requirements do diffused silicon pressure sensors need to meet in food processing?

A: Diffused silicon pressure sensors need to meet relevant food safety standards, hygiene standards, and specific requirements of food processing equipment in food processing. These standards and requirements usually involve aspects such as material selection, protection level, and corrosion resistance of sensors.

Q: How to maintain diffused silicon pressure sensors in food processing?

A: The maintenance of diffused silicon pressure sensors in food processing mainly includes regularly checking whether the sensor connection lines are loose or disconnected, cleaning the sensor housing and sensing surface to remove dirt and food residues, and calibrating and recalibrating as needed. In addition, attention should be paid to the protection level and corrosion resistance of the sensor to ensure that it can work properly in the food processing environment.

Q: What is the service life of diffused silicon pressure sensors in food processing?

A: The service life of diffused silicon pressure sensors depends on many factors, including the use environment, workload, maintenance, etc. In food processing, if the sensor is properly maintained and maintained, and the sensor model suitable for the food processing environment is selected, its service life is usually longer. However, the specific service life needs to be determined according to the actual application scenario and the manufacturer's recommendations.

Q: How do diffused silicon pressure sensors compare with other types of sensors in food processing?

A: Compared with other types of sensors, diffused silicon pressure sensors have the advantages of high precision, high stability, easy cleaning and disinfection in food processing. In addition, its small size, light weight and wide measurement range also make it one of the preferred sensors in the field of food processing. Compared with other types of pressure sensors, diffused silicon pressure sensors are also superior in corrosion resistance and hygienic performance.

Q: What are the applications of diffused silicon pressure sensors in the oil industry?

A: Diffused silicon pressure sensors are widely used in pressure measurement and monitoring in the oil industry, such as oil well pressure monitoring, pipeline pressure control, and refining unit pressure measurement.

Q: What are the common problems of diffused silicon pressure sensors in the oil industry?

A: Common problems include inaccurate readings, zero drift, sensor damage, unstable output signals, etc.

Q: What are the possible reasons for inaccurate readings?

A: Inaccurate readings may be due to the sensor being contaminated by oil or impurities, or being affected by harsh environments such as high temperature and high pressure, resulting in changes or damage to the performance of the internal components of the <u>sensor</u>.

Q: How to solve the problem of inaccurate readings?

A: You can clean the surface and interior of the sensor to remove oil and impurities; at the same time, check whether the temperature and pressure of the environment in which the sensor is located exceeds its operating range. If necessary, replace the sensor with a sensor suitable for high temperature and high pressure environment.

Q: What is zero drift and what impact does it have on the oil industry?

A: Zero drift refers to the phenomenon that the signal value output by the sensor in a pressure-free state changes over time. In the oil industry, zero drift may cause false alarms or missed alarms in the pressure monitoring system, affecting production safety and efficiency.

Q: How to solve the problem of zero drift?

A: You can recalibrate the sensor to ensure that its output value is accurate in a pressure-free state; at the same time, check whether the sensor's connection lines and circuit components are in good condition. If damaged, replace them in time.

Q: What are the possible causes of sensor damage?

A: Sensor damage may be caused by external factors such as physical shock, vibration or corrosion, resulting in damage or failure of the internal components of the sensor.

Q: How to avoid sensor damage?

A: When installing and using the sensor, avoid excessive physical shock and vibration; at the same time, choose sensor models and materials suitable for the harsh environment of the oil industry, such as corrosion-resistant and high-temperature resistant sensors.

Q: What are the possible reasons for unstable output signals?

A: Unstable output signals may be caused by failure of internal circuit components of the sensor, poor contact of the connection lines, or external electromagnetic interference.

Q: How to solve the problem of unstable output signals?

A: You can check whether the internal <u>circuit components</u> and connection lines of the sensor are in good condition. If they are damaged or have poor contact, replace or repair them in time; at the same time, avoid external electromagnetic interference to the sensor, such as keeping the sensor away from electromagnetic interference sources such as high-voltage wires and motors.

Q: How to maintain diffused silicon pressure sensors in the oil industry?

A: The sensor should be cleaned and inspected regularly to ensure that there is no oil and impurities on its surface; at the same time, avoid excessive physical shock and vibration of the sensor; calibrate and maintain the sensor regularly to ensure its accuracy and stability.

Q: How to choose a diffused silicon pressure sensor suitable for the oil industry?

A: When choosing a sensor, you need to consider the special working environment and requirements of the oil industry, such as high temperature, high pressure, oil pollution, corrosion, etc. At the same time, you also need to consider factors such as the accuracy, stability, reliability and service life of the sensor. Choosing brand products with high quality and good after-sales service is also an important guarantee to ensure the stable operation of the sensor in the oil industry.

Q: What are the advantages of diffused silicon pressure sensors?

A: Advantages of diffused silicon pressure sensors: high sensitivity, high accuracy, good stability, good corrosion resistance and small size.

Q: What are the disadvantages of diffused silicon pressure sensors?

A: Disadvantages of diffused silicon pressure sensors: limited high temperature resistance, relatively small range, and certain requirements for the purity of the measured medium.

Q: What are the application areas of diffused silicon pressure sensors?

A: Diffused silicon pressure sensors are widely used in industrial automation control, medical equipment, aerospace, automotive electronics, military fields, as well as

water supply, heating, refrigeration, chemicals, coal, petroleum, food processing and other industries.